

Specification 规格书

Customer Name: _____

客户名称

Customer P/N: _____

客户品号

Product P/N: GM-350350UV-12C7BC3-SA55B

产品型号

Sending Date: _____

供货日期

☐ Technical Reference 技术参考			☐ Sample 样品		☒ Mass Product 量产供货	
Customer approval 客户审核			GM approval 光脉审核			
Approved 核准	Audit 确认	Confirmation 制作	Approved 核准	Audit 确认	Confirmation 制作	
						
☐ Qualified 接受		☐ Disqualified 不接受	Date: 日期:			



ATTENTION
OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
SENSITIVE DEVICES

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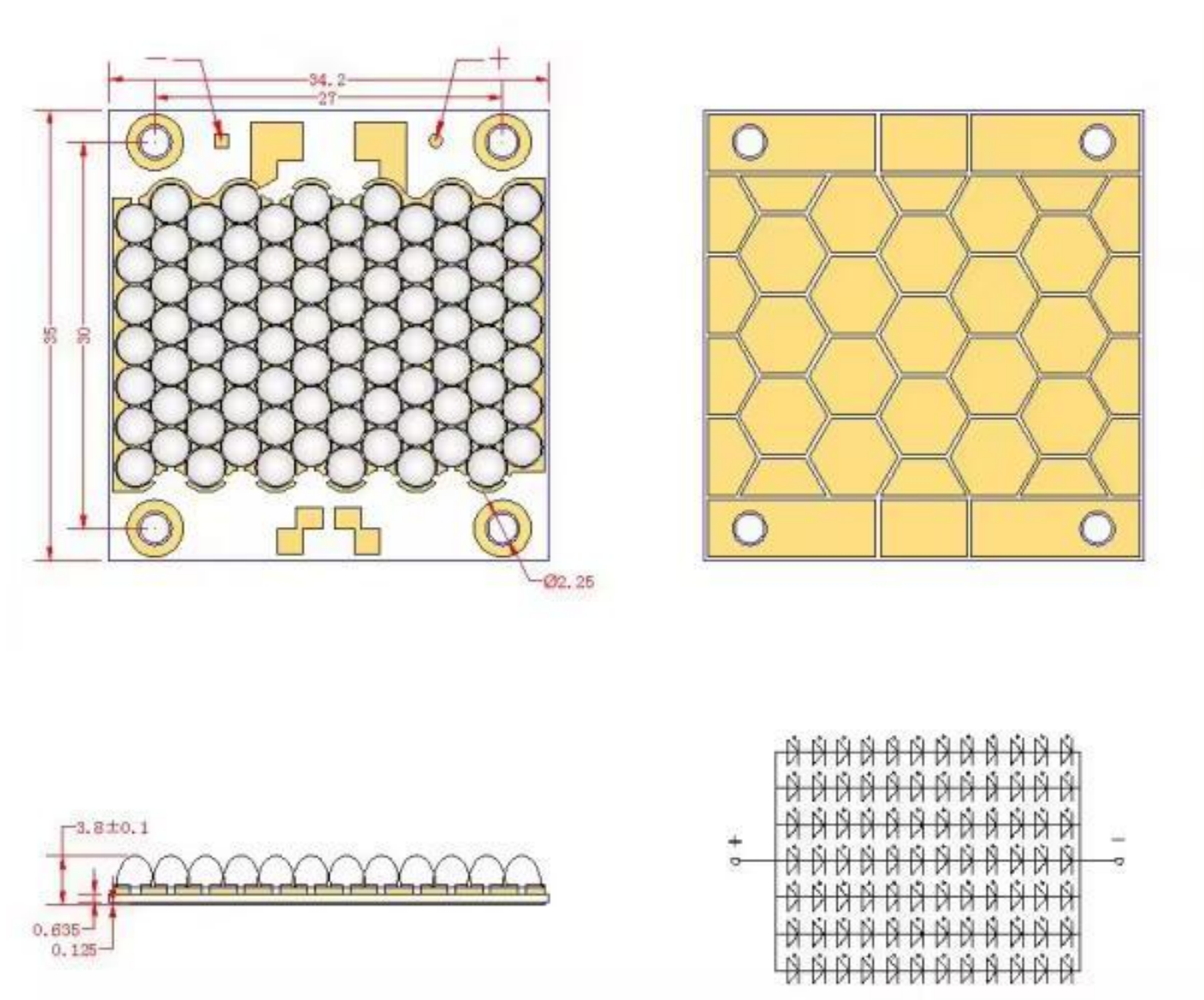
■ Features 产品特征:

- low voltage operation 低电压工作
- Instant light 瞬间点亮
- Long operating life 超长工作时间

■ Applications 产品应用:

- Stage lights, projector 舞台灯, 投影仪
- down light, wall lamp, garden light 投光灯, 洗墙灯, 园林灯
- Landscape lighting, lighting engineering 景观照明, 亮化工程

■ Package Dimensions 封装外形尺寸



Notes: All dimensions in mm tolerance is ± 0.1 mm unless otherwise noted.
除非另有说明，以上尺寸以 mm 为单位，公差在 ± 0.1 mm。

■ Absolute Maximum Ratings(At TA =25℃) 极限参数

Parameter	Symbol	Rating	Unit
DC Forward Current (正向电流)	I _F	8400	mA
Peak pulse Current* (脉冲电流)	I _{FP}	12000	mA
Power Dissipation (功率)	P _D	400	W
Reverse Voltage (反向电压)	V _R	60	V
Reverse Current (反向电流)	I _R	10	μA
Operating Temperature Range (工作温度)	T _{OPR}	-30 ~ +75	°C
Storage Temperature Range (储存温度)	T _{STG}	-40 ~ +85	°C
LED Junction Temperature (结点温度)	T _J	120	°C

Note: 备注

- 1/10 Duty cycle, 0.1ms pulse width. 脉宽 0.1ms,周期 1/10。
- Care is to be taken that power dissipation does not exceed the absolute maximum rating of the product. 使用功率不能超过规定的最大值。
- 3.When the LEDs are in operation the maximum current should be decided after measuring the package temperature, junction temperature should not exceed the maximum rate. LED 使用最大电流需根据散热条件确定，结温不能超过最大值。

■ Electrical/Optical Characteristics--White (At T_A=25°C) 光电特性参数

Parameter	Symbol	Conditions	Min	Avg.	Max	Units
Forward Voltage (正向压降)	V _F	I _F =8400mA	43.00	--	48.00	V
Thermal Resistance Junction To Board (热阻)	R _{ΘJ-B}	I _F =8400mA	--	1	--	°C/W
Radiant Flux (光功率)	Φ _e	I _F =8400mA	100000	--	120000	mW
Peak wavelength (峰值波长)	λ _p	I _F =8400mA	385	--	390	nm
Reverse Current (反向漏电流)	I _R	V _R =60V	--	--	10	μA
Viewing Angle ^[1] (发光角度)	2Θ _{1/2}	I _F =8400mA	--	30	--	Deg

Note:(备注)

1. The above forward voltage measurement allowance tolerance is ±0.1V。

以上所示电压测量误差±0.1V

2. The above luminous flux measurement allowance tolerance is ±10%。

上述发光通量的测试允许公差为±10%

3.The wavelength measurement error shown above is plus or minus 0.1nm。

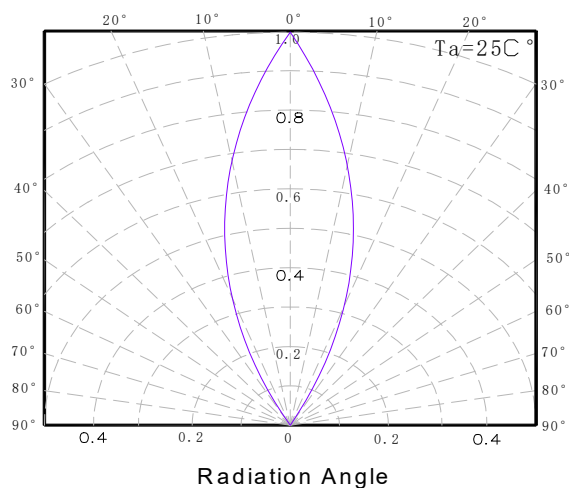
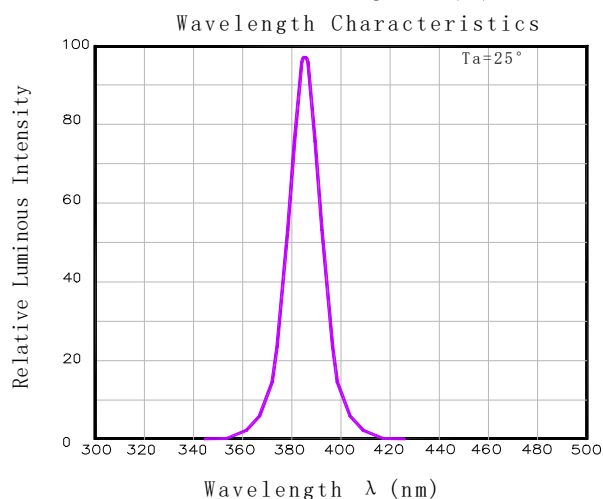
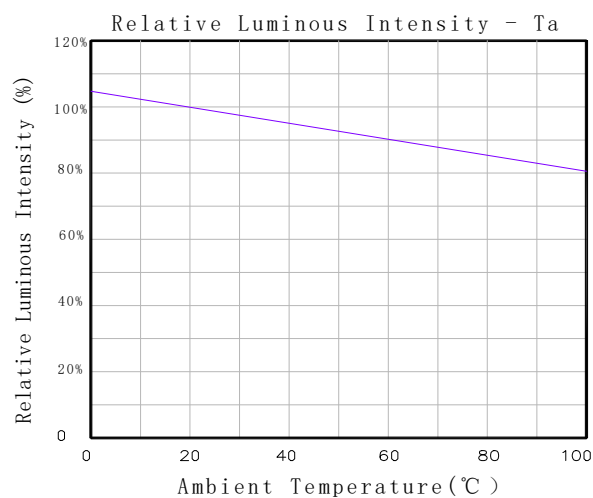
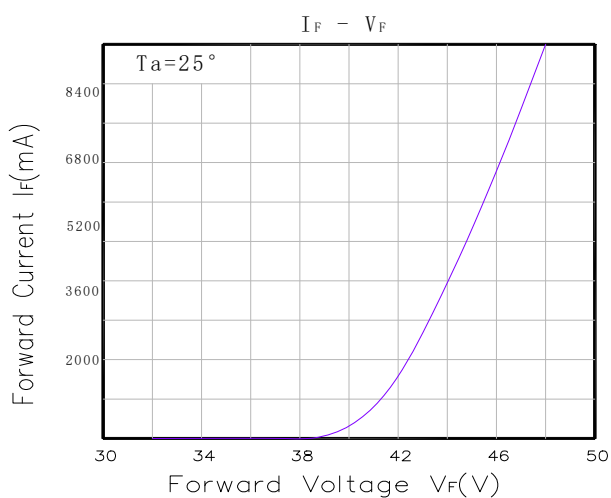
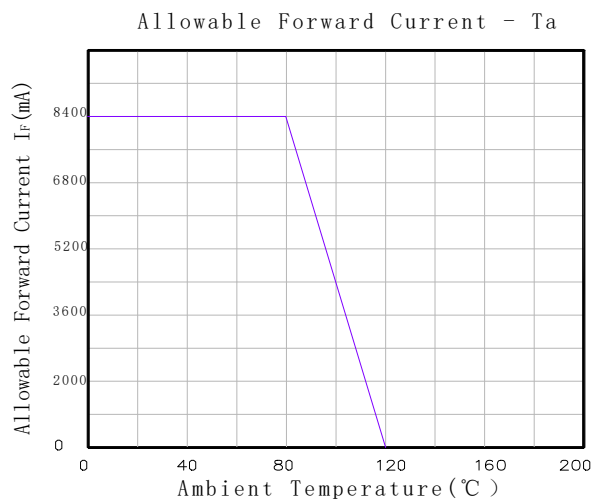
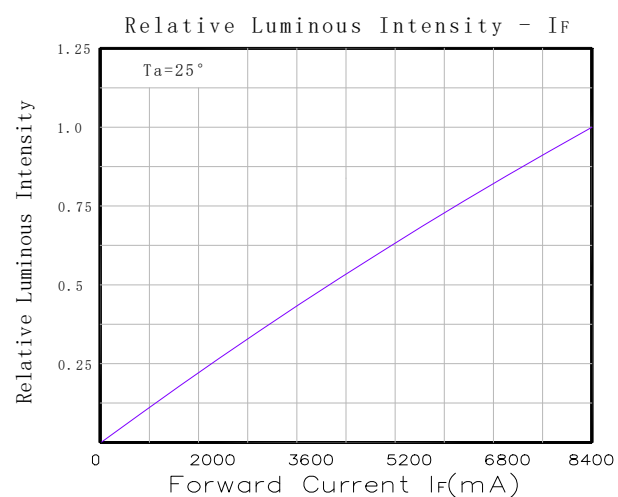
以上所示波长测试允许公差为±0.1。

4.2Θ_{1/2} is the angle from optical centerline where the luminous intensity is 1/2 the optical centerline value。

2q1/2 是半值角, 指光强是光学中心线光强的 1/2 处到光学中心线的角度

Typical Optical/Electrical Characteristics Curves 典型光电参数曲线

($T_a=25^{\circ}\text{C}$ Unless Otherwise Noted)



■ Reliability test standards 可靠性实验标准

测试项目 Test Item	参考标准 REF. Standard	测试条件 Test condition	持续时间 Duration	取样数 Sample count	允收数 Accept
温度循环 Temperature Cycle	JESD22-A104 -A	100℃ ± 5 30min~25℃ 30min,5min,30min,5min	循环 100 次 100 cycles	22	0/22
冷热冲击 Thermal shock	JESD22-A106	-40℃~100℃ 30min, 30min	循环 100 次 100 cycles	22	0/22
高温储存 High Temperature Storage	JEITA ED-4701 200 201	TA=100℃ ± 5℃	1000 Hrs	22	0/22
低温储存 Low Temperature Storage	JEITA ED-4701 200 202	TA=-40℃ ± 5℃	1000 Hrs	22	0/22
高温/高湿储存 Humidity Heat Storage	JIS C 7021 (1977)B-11	Ta=60℃ RH=85%	1000Hrs	22	0/22
寿命测试 Life test	JESD22-A108 -A	Ta=25℃ If=8400mA	1000Hrs	22	0/22
高温/高湿寿命测试 High humidity Heat life test	JESD22-A101	Ta=60℃ RH=85% IF=8400mA	1000Hrs	22	0/22

Criteria For Judging Damage 失效判定标准:

Test Item 项目	Symbol 符号	Test condition 测试条件	Criteria For Judgement 判定标准	
			Min. 最小	Max. 最大
Forward Voltage 正向电压	VF	IF=8400mA	--	U.S.L*)1.1
Reverse Current 反向电流	IR	VR=60V	--	10uA
Luminous Flux 光通量	Lm	IF=8400mA	L.S.L*)0.7	--
Lamp bead lighting test 灯珠点亮测试	/	IF=8400mA	无开路、短路、闪变	

U.S.L: Upper standard level 规格上限

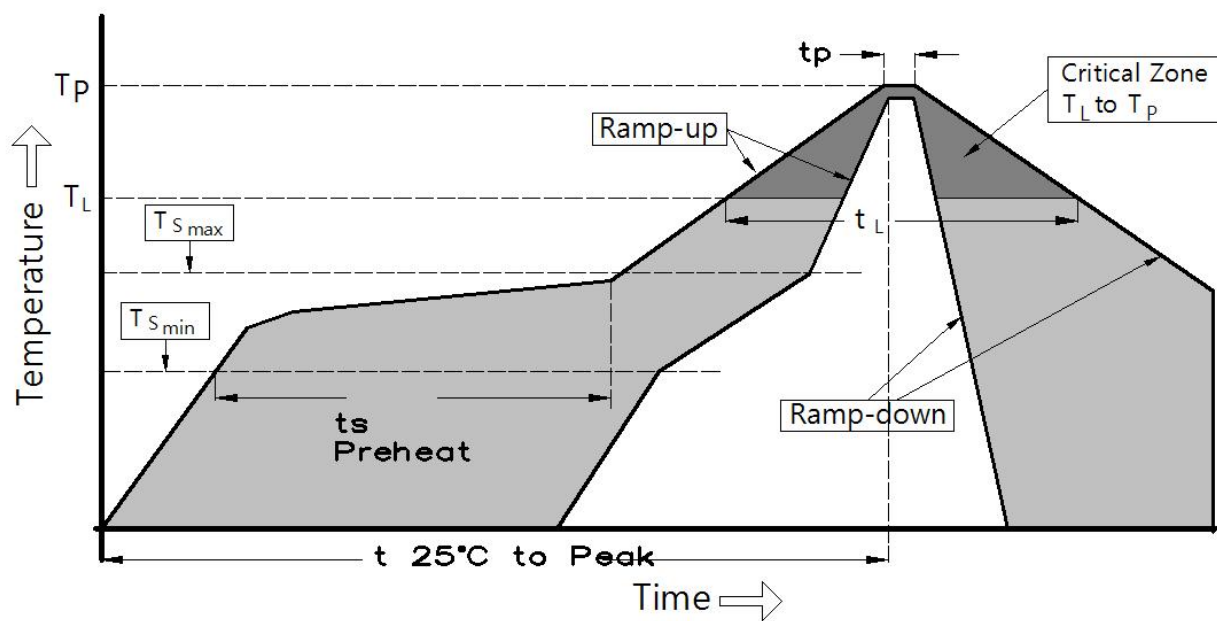
L.S.L: Lower standard level 规格下限

Note 备注:

The above technical data is only the typical value of the product, not as any application conditions and application mode guarantee. 以上技术数据仅为产品的典型值，不作为任何应用条件及应用方式

的保证。

■ SMT Reflow Soldering Instructions SMT 回流焊说明



平均升温速度 (Tsmax 至 Tp)	最高 3 ° C/秒
预热: 最低温度 (Tsmin)	130 ° C
预热: 最高温度 (Tsmax)	180 ° C
预热: 时间 (tsmin 至 tsmax)	60 - 120 秒
限时维持高温: 温度 (TL)	200 ° C
限时维持高温: 时间 (tL)	最多 60 秒
峰值 / 分类温度 (Tp)	240 ° C
限时峰值分类温度:时间 (tp)	最多 10 秒
与实际峰值温度 (tp) 低 5 ° C 以内的保持时间	最多 30 秒
降温速度	最高 6 ° C/ 秒
25 ° C 升至峰值温度所需时间	最多 8 分钟

● Notes for reflow [if reflow products are needed] 回流焊注意事项 [如需回流焊产品]

1.Reflow soldering should not be done more than two times. In the case of more than 24 hours passed soldering after first, LEDs will be damaged. 回流焊次数不可以超两次, 两次回流焊时间间隔如果超过 24 小时, LED 可能由于吸湿而损坏

2.When welding, do not press hard on the colloid surface when the material is heated. 当焊接时, 不要在材料受热时用力压胶体表面。

3.Scrape the heat-conducting solder paste on the aluminum base plate, stir the solder paste

clockwise for 10-15 minutes before scraping the solder paste, and place the aluminum base plate on the solder paste scraping tool. Scrape the solder paste evenly and thickly

板上刮导热锡膏, 刮锡膏前锡膏要顺时针搅拌 10-15 分钟, 把铝基板放在刮锡膏工装上, 锡膏要刮的均匀, 厚度要适宜。

4.Scrape solder paste steel mesh needs to be made into a cross, so as to allow air circulation, avoid solder paste lifting caused by LED poor heat dissipation 刮锡膏钢网需做成十字架, 好让空气流通, 避免锡膏抬起造成 LED 光源散热不良。

5.Note that the lamp should be installed flat and the two pins of the LED light source should be installed on the welding pad position of the aluminum substrate. 注意灯要装平, LED 光源的两个管脚要装在铝基板的焊盘位上。

6.Scrape the aluminum base plate of solder paste in 2 hours to install all the light source, light source installed in the aluminum base plate, the operator should self-check whether the light source is installed (can't have reverse, light source bottom suspension) to tilt 45 degrees Angle to check each light source 刮好锡膏的铝基板在 2 小时内要全部装好光源, 光源的装在铝基板后, 作业人员要自检光源是否装好 (不能有反向, 光源底部悬空) 要倾斜 45 度角检查每颗光源。

7.After reflow welding, check whether the light source is in the position of the welding pad, and do not have eccentric phenomenon, or the line will be broken in the second light distribution lens, resulting in open circuit. 过完回流焊后要检查光源是否在焊盘位置上, 不能有偏心现象, 否则在上二次配光透镜时会把线拉断, 造成开路。

8.Rapid cooling is not allowed after reflow soldering. 回流焊后, 不允许快速冷却。

9.Do not weld on deformed PCB. 禁止焊接在变形 PCB 板上。

●SolderingIron 烙铁焊接

1.When hand soldering, keep the temperature of iron below less 300℃ less than 3 seconds.

当手工焊接时, 烙铁的温度必须小于 300℃, 时间不可超过 3 秒。

2.The hand solder should be done only one time. 手工焊接只可焊接一次。

●Repairing 修补

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed in advance whether the characteristics of LEDs will or will not be damaged by repairing.

LED 回流焊后不应该修复, 当必须修复时, 必须使用双头烙铁, 而且事先应确认此种方式会不会损坏 LED 本身的特性。

●Cautions 注意事项

1.LED packaging is silica gel, so the LED colloidal surface is soft, hard pressure on the colloidal surface will affect the LED reliability, so there should be preventive measures to avoid the strong pressure on the package parts, when the suction nozzle, the pressure on the colloidal surface should be appropriate. LED 封装为硅胶, 故 LED 胶体表面较软, 用力按压胶体表面会影响 LED 可靠性, 因此应有预防措施避免在封装的零件上的强大压力, 当使用吸嘴时, 胶体表面的压力应是恰当的。

2.Components should not be mounted on warped (non coplanar) portion of PCB. After soldering, do not warp the circuit board. LED 灯珠不要焊接在弯曲的 PCB 板上, 焊接之后, 也不要弯折线路板。

3.Do not apply mechanical force or excess vibration during the cooling process to normal temperature after soldering. Do not rapidly cool device after soldering. 回流焊之后冷却过程中, 不要对材料施加外力, 也不要震动, 回流焊后, 不要采用激剧冷却的方式。

